



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW109-3101-14-1-19

Job Sheet 199537



Part No: RBW109-3101-14-1-19

Job Qty: 2 pcs *4 pcs*

Part Name: Stop



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3101-14-1 Rev 2 IPP Rev. A 19.08.26 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	NV5000 - 1	2 pcs	10/14/19	10/14/19	1.00	0.67	NV5000 - 1		
							NV5000 - 2		<i>ALA/2ml</i> 19-09-15
110	QC 2	2 pcs	10/14/19	10/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		<i>ALA/2ml</i> 19-09-15
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S213776



Part: RBW109-3101-14-1-19

Job No: 199537

Serial No/Batch: S213776

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 09/15/19

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8/27/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	2 pcs	10/14/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	De 19-09-18
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	2 pcs	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	2 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - 1-Machine as per folio FC 980 FOLIO REV: AA DWG REV: 2 2-Deburr

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB0.750X3.000W	M Delrin Bar, White	.1666 ft (.0833 ea)	100-NV5000 - 1	5085934
1 step make 4 pc .45(.1125) each				

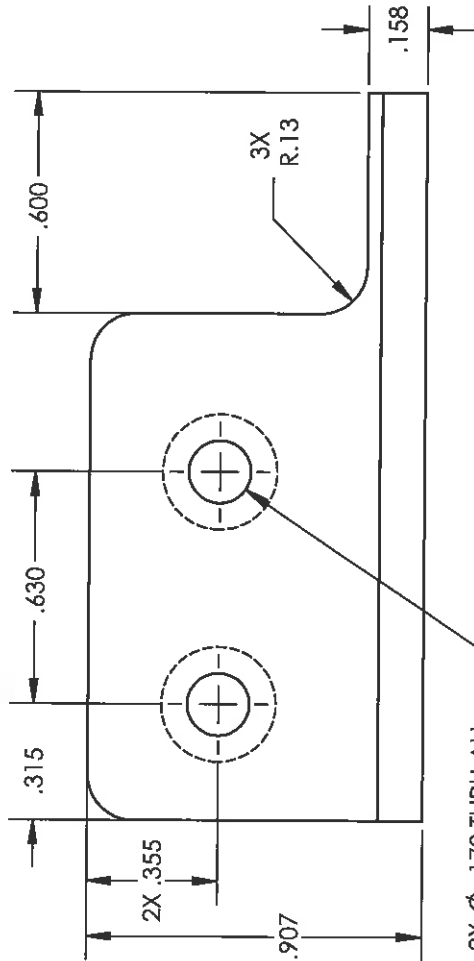
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-NV5000 - 1	MDELRLNB0.750X3.000W	0	4	0

Part Specifications	
Specifications could not be found.	

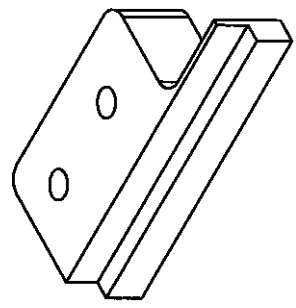
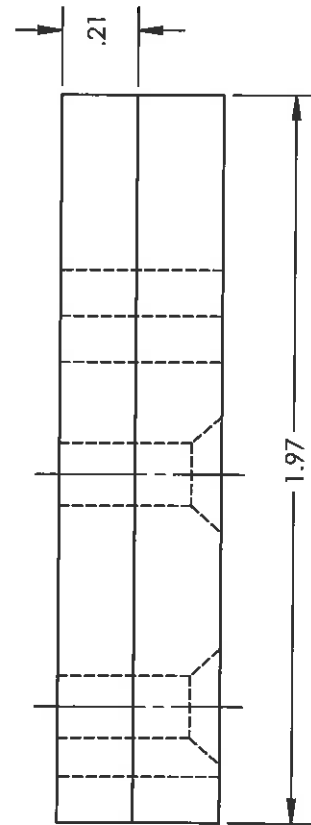
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REV		ECR		REVISIONS		DESCRIPTION		DATE		INITIAL		APPROVED	
1						-19 ADDED MISSING DIM 3X R.12.		2/13/2014		DPD		GE	

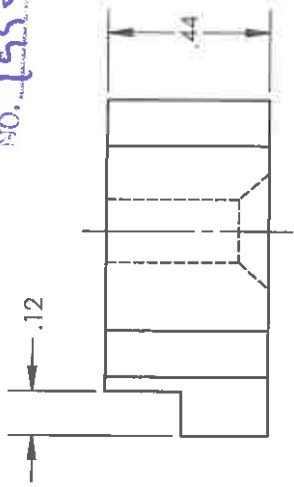


2X Ø .170 THRU ALL FAR SIDE
 ✓ Ø .31 X 82°



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NO. 155537
 M/S
 1908-21



TITLE M/R BLADE TRIM TAB GUAGE

DWG NO.	RBW109-3101-14-1-19	REV	2
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MAT'L	WHITE DELRIN	DRAWN BY:	PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	D. West
.XXX ± .005	FRACTIONS ± 1/8	HEAT	
.XX ± .01	ANGLES ± .5°	FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE	2:1	DATE	3/8/2010
			SHEET 11 OF 13

(-19)

STOP

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Machining ☐ Small Fab ☐ Large Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	Sequence #: _____ QTY Affected : _____	MRB (QSI042)
Date : _____		Description Work Order Deviation			
Disposition		Completed By			
Lead hand / Supervisor		QC / QA Coordinator			

Root Cause	FAULT CATEGORY																																																																																									
<table style="width:100%;"> <tr> <td>Operator</td><td>☐</td> <td>Pressure/Forced</td><td>☐</td> <td>Contamination</td><td>☐</td> <td>Power Loss/Surge</td><td>☐</td> <td>Positioned Wrong</td><td>☐</td> </tr> <tr> <td>Manufacturing Process</td><td>☐</td> <td>Bending</td><td>☐</td> <td>Misaligned/off center</td><td>☐</td> <td>Folio/Program</td><td>☐</td> <td>Outside Tolerance</td><td>☐</td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Crushing</td><td>☐</td> <td>BOM/Route</td><td>☐</td> <td>Grain Direction</td><td>☐</td> <td>Drawing</td><td>☐</td> </tr> <tr> <td>Handling/Preservation</td><td>☐</td> <td>Cracks</td><td>☐</td> <td>Broken/Damage/Defect</td><td>☐</td> <td>Weld</td><td>☐</td> <td>Finish</td><td>☐</td> </tr> <tr> <td>Material</td><td>☐</td> <td>Crimp/Kink/Ripple/Wave/Twist</td><td>☐</td> <td>Incomplete/Unclear Instructions</td><td>☐</td> <td>Wrong Stock Pulled</td><td>☐</td> <td>Part Lost/Missing</td><td>☐</td> </tr> <tr> <td>Product Improvement</td><td>☐</td> <td>Marks/Chatter</td><td>☐</td> <td>Drill Holes</td><td>☐</td> <td>Out of Sequence</td><td>☐</td> <td>Misread</td><td>☐</td> </tr> <tr> <td>Process Improvement</td><td>☐</td> <td>Mislabeled</td><td>☐</td> <td>Fit/Function</td><td>☐</td> <td>Off-set/Set-up</td><td>☐</td> <td></td><td></td> </tr> <tr> <td>Human Factors</td><td>☐</td> <td colspan="8">Other/Details:</td> </tr> </table>	Operator	☐	Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Manufacturing Process	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Equip/Tooling	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Handling/Preservation	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Material	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Product Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Process Improvement	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐			Human Factors	☐	Other/Details:								Other/Details:									
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